# Broad-Band Design of Ferrite One-body EM Wave Absorbers for an Anechoic Chamber

Dong Il Kim · June Young Son · Woo Keun Park · Dong Han Choi

#### **Abstract**

With the progress of the electronics industry and radio communication technology, certain problems, such as electromagnetic interference(EMI), have arisen due to the increased use of electromagnetic(EM) waves. International organizations such as CISPR, FCC, and ANSI have provided the standards for the EM wave environment and for the countermeasure of the electromagnetic compatibility(EMC). EM wave absorbers are used for constructing an anechoic chamber to test and measure EMI and electromagnetic susceptibility(EMS). In this paper, we have designed an one-body EM(electromagnetic) wave ferrite absorber, based on the equivalent material constants method for both normally and obliquely incident waves, whose absorption abilities are superior to that of the conventional ones. The fabricated absorber has a thickness of 27.68 mm and shows an absorption ability over 20 dB in the frequency from 30 MHz to 6 GHz.

Key words: EMI/EMS, Ferrite Absorber, Anechoic Chamber, EMCM.

### I. Introduction

With the development of electronics and radio communication technology, the EM wave environment has become complicated and more difficult to control. Organizations such as the International Electro-technical Commission(IEC), Federal Communications Commission (FCC) and the American National Standard Institution(ANSI) have intensified the regulation of EM wave environment for the countermeasure of the EMC for diverse equipments<sup>[1]~[4]</sup>.

In this paper, we propose a new one-body absorber designed by the equivalent material constants method (EMCM) for both normally and obliquely incident waves, which shows better absorption ability than conventional ones.

In addition, the proposed one-body absorber is fireand water-proof, has a longer lifespan, and does not emit poison gas.

#### II. Design of Multi-Layered Model

Heretofore, to make an EM wave ferrite absorber with broad-band frequency characteristics, attempts were made to change the shape of the absorbers and/or insert an air layer between the ferrite and the metal

plate by the combination of several ferrite absorbers with different material constants<sup>[5]</sup>. Fig. 1 shows a multi-layered absorber with n layers and a metal plate attached at the back. The thickness of *i*-th layer, the relative permeability, and the relative permittivity are represented by  $d_i$ ,  $\mu_{ii}$ , and  $\varepsilon_{ri}$ , respectively.

When a normal incident plane wave makes contact with the absorber, the normalized impedance  $z_1, z_2, \dots, z_i, \dots, z_n$  can be obtained by eqs. (1),  $\dots$ , (2a),  $\dots$ , and (2b).

$$z_1 = \sqrt{\frac{\mu_{r1}}{\varepsilon_{r1}}} \tanh\left(j\frac{2\pi}{\lambda}\sqrt{\mu_{r1}\,\varepsilon_{r1}}\,d_1\right) \tag{1}$$

:

$$z_{i} = \sqrt{\frac{\mu_{ni}}{\varepsilon_{ni}}} \frac{z_{i-1} + \sqrt{\frac{\mu_{ni}}{\varepsilon_{ni}}} \tanh(j\frac{2\pi}{\lambda}\sqrt{\mu_{ni}\varepsilon_{ni}}d_{i})}{\sqrt{\frac{\mu_{ni}}{\varepsilon_{ni}} + z_{i-1}} \tanh(j\frac{2\pi}{\lambda}\sqrt{\mu_{ni}\varepsilon_{ni}}d_{i})}$$
(2a)

:

$$z_{n} = \sqrt{\frac{\mu_{rn}}{\varepsilon_{rn}}} \frac{z_{n-1} + \sqrt{\frac{\mu_{rn}}{\varepsilon_{rn}}} \tanh(j\frac{2\pi}{\lambda}\sqrt{\mu_{rn}\varepsilon_{rn}}d_{n})}{\sqrt{\frac{\mu_{rn}}{\varepsilon_{rn}} + z_{n-1}} \tanh(j\frac{2\pi}{\lambda}\sqrt{\mu_{rn}\varepsilon_{rn}}d_{n})}$$
(2b)

The reflection coefficient  $S_{11}$  in the front of the absorber is determined by eq. (3).

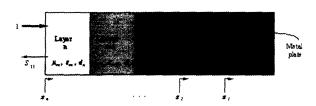


Fig. 1. Multi-layered model for an EM wave absorber.

$$S_{11} = \frac{z_n - 1}{z_n + 1} \tag{3}$$

Usually, a absorber characteristic can be expressed by eq. (4) as the reflectivity R in decibels.

$$R = 20 \log_{10} |S_{11}| \text{ [dB]}$$
 (4)

Since the normalized impedance of each layer can be controlled by changing the shape and/or the dimensions of each layer of an absorber, the total impedance can also be controlled by changing the shape and/or dimension of each layer. By using this idea, we designed a broad-band EM wave absorber with superior absorption abilities.

## III. Equivalent Material Constants Method

#### 3-1 Equivalent Permittivity

When a current flow along the z-direction as shown in Fig. 2, we can calculate the capacitance C per unit length.

The capacitance per unit length is obtained by eq. (5), where  $\varepsilon$  is the permittivity of the material filled in the transmission line.

$$\frac{C}{a} = \frac{\varepsilon W}{g} \tag{5}$$

If the capacitance filled the plates by vacuum or air between be  $C_0$ , the relative equivalent permittivity  $\varepsilon_r$  is given by eq. (6).

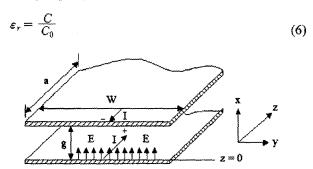


Fig. 2. Parallel plate transmission line.

# 3-2 Equivalent Permeability

Similarly, the equivalent permeability per unit length L in the ga area is given by eq. (7).

$$\frac{L}{a} = \frac{g\mu}{W} \tag{7}$$

If the inductance filled in the plates by vacuum or air between be  $L_0$ , the relative equivalent permeability  $\mu_r$  is given by eq. (8).

$$\mu_r = \frac{L}{L_0} \tag{8}$$

# IV. Newly Proposed EM Wave Absorber

EM wave absorption abilities increase with sharping tip of pyramid in high frequencies. However, we prepared cutting cone-shaped type with superior EM wave absorption abilities by several times calculation because the pyramid type absorber with sharp tip can be easily broken in manufacturing process and have a high rate of accident.

Fig. 3 show different views of the proposed EM wave absorber. Since the projection layers are composed of ferrite and air, we can obtain the effective permittivity and permeability using the uniformization method.

As shown in Fig. 3, it consists of ferrite tile, ferrite post in the cutting cone-shaped type, and cylinder-typed ferrite layer on metal plates. Since the first-layer is tile-typed ferrite filled with ferrite fully, the equivalent permittivity and the equivalent permeability of first-layer are the same as the just ferrite material. Thus, the equivalent permittivity and permeability of the 3rd-layer can be calculated by using the equivalent circuits. For the 2nd-layer, the equivalent permittivity  $\varepsilon_{eff}$  and the

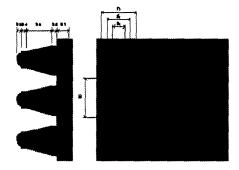


Fig. 3. Side view and floor plan of the newly proposed EM wave absorber.

equivalent permeability  $\mu_{eff}$  are obtained by eqs. (9) and (10), respectively [6],[7].

$$\varepsilon_{eff} = \frac{a[(a - \Delta t)\varepsilon_r + \Delta t]}{a(x_{n+1} - x_n)\varepsilon_r} + \frac{[(a - x_n + n\Delta t)(x_{n+1} - x_n)]\varepsilon_r}{a(x_{n+1} - x_n)\varepsilon_r}$$
(9)

$$\mu_{eff} = \frac{a[(a-x_n)\mu_r + (x_n - n\Delta t)]}{a\Delta t \mu_r} + \frac{(a-x_n + n\Delta t)\mu_r}{a\mu_r}$$
(10)

where, a is a period of the cones,  $x_n$  is a radius of a n-region and  $\Delta t$  is a thickness of a divided cutting-cone for analysis.

For the 5th-layer, the basic principle is similar to the cutting cone-shaped type, i.e., except for a 90 degree slope. Therefore, the equivalent permittivity and the equivalent permeability can be obtained by eqs. (11) and (12), respectively<sup>[6],[7]</sup>.

$$\varepsilon_{eff} = \frac{h_1 \,\varepsilon_r}{(a-r)\varepsilon_r + r} \tag{11}$$

$$\mu_{eff} = \frac{h_1 \,\mu_r}{(a-r)\mu_r + r} \tag{12}$$

where,  $h_1$  is the height of cylinder and r is the radius of cylinder.

Table 1 shows the dimensions of the proposed EM wave absorber which are used for the actual fabrication of EM wave absorbers. To obtain the optimized structure, we applied various dimensions to the many structures, repeatedly.

## V. Calculation and Measurement

Fig. 4 shows the simulation results of absorption abilities for the proposed EM wave absorber, a tile type absorber, and a grid type absorber. As shown in Fig. 4, the proposed absorber shows better absorption ability than the others [8]  $\sim$  [10]. Fig. 5 shows the calculated values of absorption abilities at 5° and 10° incident angles. Fig. 5(a) shows absorption ability for TE mode and (b) shows absorption ability for TM mode. Fig. 6 shows the calculated values of absorption abilities at 20°, 30°, 45°, 60° and 85° incident angles. Fig. 7 shows pictures of the fabricated EM wave absorber.

Fig. 8 is the comparison between the simulation results using the EMCM and the measurement results for normally incident waves. The horizontal axis pre-

Table 1. The dimensions of the proposed EM wave absorber.

	hl	h2	h3	h4	h5	rl	r2	r3	a
Size (mm)	6.8	1.8	16.5	0.79	2.5	18.05	10.38	7.2	20

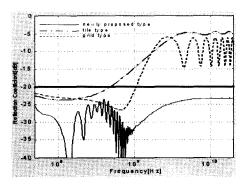
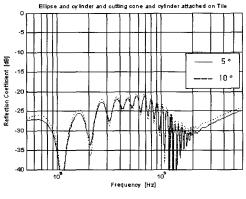
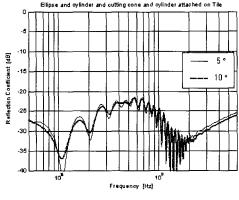


Fig. 4. Comparison of the simulation results between the proposed absorber and the conventional absorbers

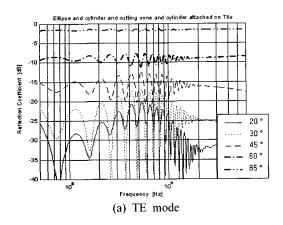


(a) TE mode



(b) TM mode

Fig. 5. Absorption ability for obliquely incident wave.



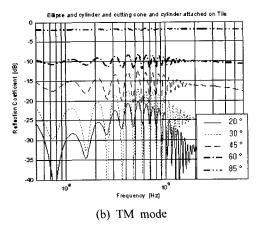


Fig. 6. Absorption ability for obliquely incident wave.

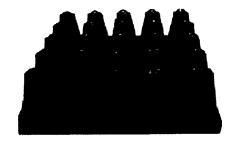


Fig. 7. Fabricated EM wave absorber.

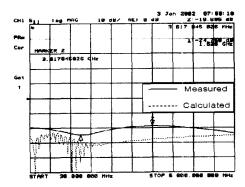


Fig. 8. Comparison of the results between the calculated values and the measured ones.

sents the frequency and the vertical axis is the reflection coefficients. And a notch mark on a scale presents 10 dB and the center line is 0 dB.

As shown in Fig. 8, the results of the calculation and the measurement are very different in the dB scale. However, the difference between the absorbing energies is less than 1 % over the frequence range. So, it was clearly shown that the wave absorber has over 20 dB EM wave absorption ability in the frequency range from 30 MHz to 6 GHz.

#### VI. Conclusions

During the course of this research, we have designed a new multi-layer EM wave absorber through the calculation of the absorption abilities for normally and obliquely incident waves. The absorption properties of the proposed EM wave absorbers agree well with the simulated properties in the frequency range from 30 MHz to 6 GHz. In spite of the fact that this is a one-body ferrite absorber, its EM wave absorption properties are superior. And the total height of the absorber is only 27.68 mm, so it has the advantage of expanding the effective space in an anechoic chamber. In addition, the proposed one-body absorber is fire-and water-proof, has a longer lifespan, and does not emit poison gas.

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